

# SUDBURY INTEGRATED NICKEL OPERATIONS

A GLENCORE COMPANY

## Environmental Policy

**Scope** Sudbury Integrated Nickel Operations' Environmental Management System (EMS) covers all operations at the Sudbury Smelter, Nickel Rim South Mine, Mining/Milling activities in the Onaping Area (Fraser Mine and Strathcona Mill), Sudbury INO Exploration and Port of Quebec Facility.

The overall scope is: 'Sudbury surface exploration, mining/milling of nickel and copper ore at the Skead and the Onaping areas, production of nickel matte and management of loading and unloading of nickel matte and nickel concentrate'.

This includes: mining nickel and copper ore including underground activities, ore and waste handling and storage areas, wastewater collection, pumping & treatment systems, backfill plant, surface buildings, surface intake and exhaust ventilation systems, waste and ore storage areas, tailings impoundment areas and ancillary services. It does not include mining projects, mines in care and maintenance and closed mines.

Sudbury Smelter is located at 2 Longyear Road in Falconbridge Ontario.  
Nickel Rim South Mine is located at 3259 Skead Road, Regional Road 86, in Skead Ontario.  
Sudbury INO Exploration is located at 6 Edison Road, Falconbridge, ON P0M 1S0  
Strathcona Complex (Fraser Mine and Strathcona Mill) are located at Onaping, ON P0M 2R0.  
Quebec Port Facility is located at the Port of Quebec, 500 Rue du Ressac, Quebec City, Quebec

**Commitment** We are committed to the protection of the natural environment and prevention of pollution for present and future generations. All employees, contractors and service providers are responsible for incorporating the actions necessary to fulfill this commitment within their work activities. The responsibilities in this policy will be met by implementing an environmental management system that incorporates the following elements and commitments:

**Compliance** We are committed to fulfilling our compliance obligations.

We operate our business in an environmentally sustainable manner, and continuously strive to improve operational efficiency and minimize our impacts on the natural environment by managing our waste streams, air emissions, energy use, biodiversity and fresh water consumption to meet or exceed applicable laws and regulations

We ensure progressive rehabilitation of our sites, legacy mining and smelting areas, landfill operations, tailings and wastewater management areas.

We are committed to ensuring this protection to our employees, contractors and communities.

The environmental management system in place for Sudbury INO align with Glencore's Values, Code of Conduct and Glencore Corporate Practice.

**Research** We acquire scientific knowledge and technologies that improve the safe, efficient use of energy, natural resources and materials and minimize the impact of our operations on the natural environment.

**Continual Improvement** We set and review objectives and targets as part of our commitment to the continual improvement of our EMS and environmental performance. Principles of pollution prevention and protection of natural resources will be used in setting these objectives and targets.



Peter Xavier, Vice President  
Sudbury Integrated Nickel Operations  
A Glencore Company

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